

Effect of Partially Premixed Fuel on Performance and Emission Characteristics of Compression Ignition (CI) Engine

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Abstract: *In this world, the population is increased and the number of vehicles increased. Not only population the pollution is increased lot by vehicles in the world harmful pollutant is realized from the vehicles like CO, HC, NOx and smoke particulates. It is inevitable to find some new technology, which increases the better performance and emission characteristics. Partially premixed compression ignition (PPCI) is the best technology for the reducing of harmful pollution in the vehicle, which uses the diesel as fuel it, gives the advantages of both CI and SI engine. This paper investigates the performance and emission characteristics of partially premixed diesel engine. Diesel engine has two injectors of port fuel injector (PFI) and direct injector (DI) to inject the fuel in different timing and electrical control unit (ECU) passes the power to PFI; it can control the injection timing and increases the fuel content from the fuel pump. The main aim in this paper is studied is effect of partially premixed ratio, performance of engine and emission characteristics of diesel engine.*

Keywords— Premixed ratio, injection timing, engine performance, PPCI engine, emission characteristics.

I. INTRODUCTION

The day-by-day facing challenge of increasing pollution in the vehicles is very harmful to the people in the world. It is inevitable to find the some new technology for better performance and emission characteristics of the PPCI engine. Both SI and CI engine is advanced for PPCI engine to reduce the harmful emission like NO_x, HC, CO and smoke particulates. The diesel is use as a fuel to inject the fuel from PFI and DI with different varies of timing. PFI is connected with ECU and fuel pump when the proximity sensor is sending a information after the two rotation of the crankshaft then the ECU pass power supply to the pump and PFI to inject the fuel in the intake valve. The fuel of PFI injects the fuel of (10%, 20%, 30%, 40%, and 50%) for the

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partially premixed ratio in combustion chamber. The DI injects the fuel (90%, 80%, 70%, 60% and 50%) after the compression stroke. Then the piston moves to TDC in the power stroke and the air and fuel mixture is compressed then the temperature increases in the combustion chamber and the A/F mixture burns and the piston moves to TDC in the exhaust stroke and the unburned gasses moves out through the exhaust valve. The exhaust gas is passes to inter-link valve of exhaust to intake valve to passes the hot air into the intake with controlling the hot air with pressure control valve. The again the process repeats and applying of different types of loads (1.1KW, 2.2KW, 3.3KW, 4.4KW and 5.2KW) in the each fuel percentage. By compared with HCCI engine the PPCI engine is better for fuel consumption. And the PPCI engine as no charge ignition in the engine it as the combustion process and ignite the A/F mixture and burns it. The HCCI engine has the charge combustion to ignite the fuel in combustion process and the unburned gasses percentage is more than the PPCI engine. The partially premixed ration is different in varies stages of load and the emissions reduces in NO_x, HC, CO, and smoke density. Brake thermal efficiency is increases the pressure by the fuel mode in the PPCI engine.

II. EXPERIMENTAL SETUP ANDPROCEDURE

The research engine is used with single cylinder of 4-stroke engine with some modification of the kirloskar engine and steted up with some external equipment like PFI and DI injector, electrical control unit (ECU) is connected with the PFI and fuel pump. The PFI is placed in the intake valve and the DI injector is placed in top of the cylinder head. The proximity sensor is connected with ECU near the crankshaft. When the crankshaft rotates twice then the information passes to the ECU and the power supplies to the PFI and the fuel injects in the suction stroke. The outside fresh air is enters through the intake and the air and fuel is mixed partially in the combustion chamber after that the compression process starts at the end of the compression process the DI injects the fuel directly on the piston head and the A/F mixture compressed then the temperature increases in the combustion process and the A/F mixture burns and send out through the outlet valve in the exhaust stroke.



Figure.1 Experimental Setup

Engine	Kirloskar Engine
Type	Single Cylinder, 4stroke Diesel Engine
Bore X Stroke	87.5 mm X 110 mm
Compression Ratio	17.5:1
Fuel	Diesel
Rated Brake Power	5.2kw
Speed	1500rpm
Ignition system	Compression Ignition
Ignition Timing	23 ^o bTDC
Injection Pressure	220kgf/cm ²
Loading Device	Eddy Current Dynamometer
Orifice Diameter	0.02 M
Dynamometer Arm Length	0.195 M

In the PPCI engine, the PFI timing is varied in different (10%, 20%, 30%, 40% and 50%) by the change the time in the ECU the fuel percentage is increased and the time is set in microseconds in the ECU. The DI (90%, 80%, 70%, 60% and 50%) will inject the remaining fuel at the end of the compression stroke. The inlet valve is connected with the outlet valve to pass the hot air to the inlet valve with the pressure control valve.

III. PERFORMANCE CHARACTERISTICS

Specific fuel consumption is a very much important parameter to be observed the engine performance. The fuel consumption and calorific value of fuel have shown in the in above figure. The varies of fuel consumption is with

respected to premixed ratio. The fuel consumption is reduced with increasing of load. The diesel operation in fuel consumption is (0.6, 0.64, 0.66, 0.68 and 0.70 MJ/KW) at (1.1, 2.2, 3.3, 4.4 and 5.2 KW) load. Increases the premixed ratio value of fuel consumption is almost equal to the higher load and lower load consume more energy.

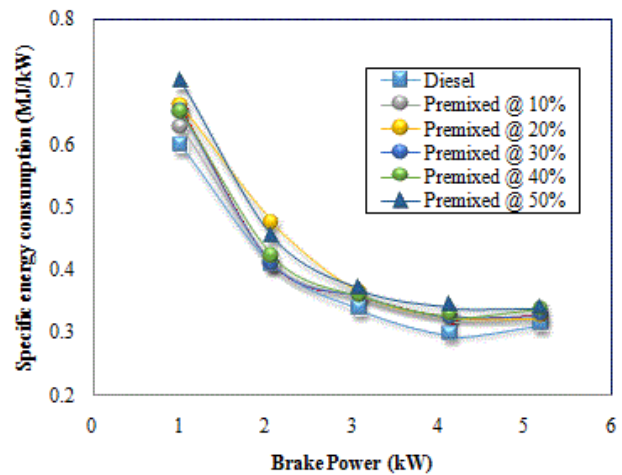


Figure: 1. Specific energy Consumption

The variation of brake thermal efficiency with premixed ratio on various applied load is shown in above figure. The brake thermal efficiency is increased in the diesel fuel mode. Brake thermal efficiency increases from lower load to higher load and indicates the capacity of combustion system and converts the fuel energy to mechanical energy. In full load brake thermal efficiency, the combustion efficiency is maximum. In full load brake thermal efficiency is 27.13.

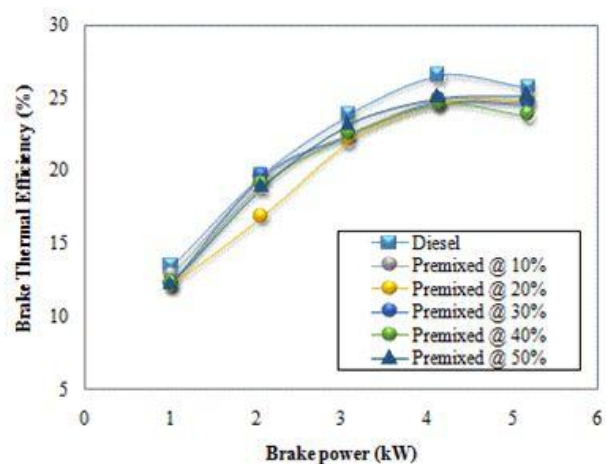


Fig. 3 Brake thermal efficiency

VI. EMISSION CHARACTERISTICS

The smoke density is varied from the premixed ratio. Smoke density is decreased and premixed ratio increased. The mixture is more in homogeneous and combustion is efficient at 1.1, 2.2 and 3.3KW load decreases the smoke density.

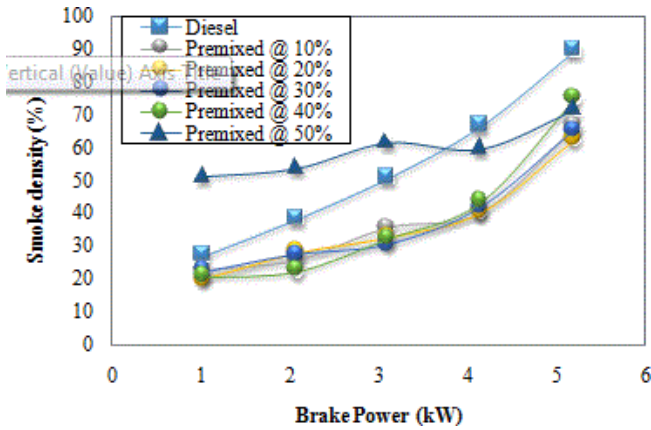


Figure.4 Smoke densities

The increase of inlet temperature is increases the emission of NOx. NOx is varied from the premixed ratio. At full load, the NOx is reduced and the diesel is reduced. At higher premixed ratio, the NOx is reduced to 40%.

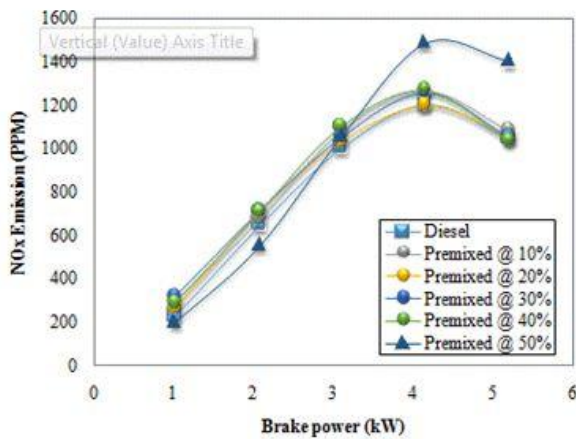


Figure.5 Nitrous oxide

The higher carbon monoxide in exhaust gas is inefficient combustion. In premixed ratio, the CO emission is incomplete. Nearly at 40% of CO emission is reduced. At full load the CO emission is incomplete and the starting load the emission is normal. At the middle stage the emission reduced to 40% in load 3.2KW and 4.3KW.

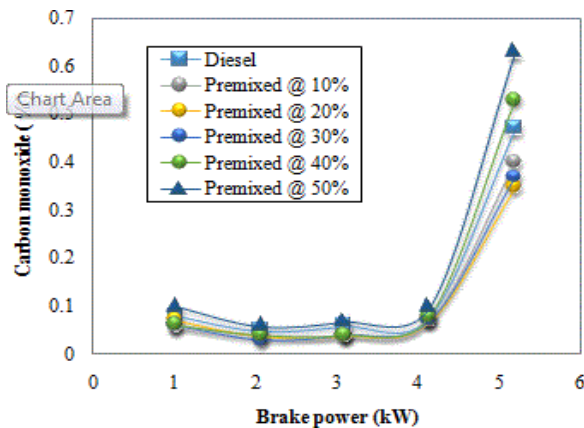


Figure.6 Carbon monoxide

The result of the HC emission is incomplete combustion in the diesel fuel. At the 40% of the premixed ratio and load

3.2KW, the HC emission is reduced. In the full load the emission is increased with, approximate to the diesel fuel.

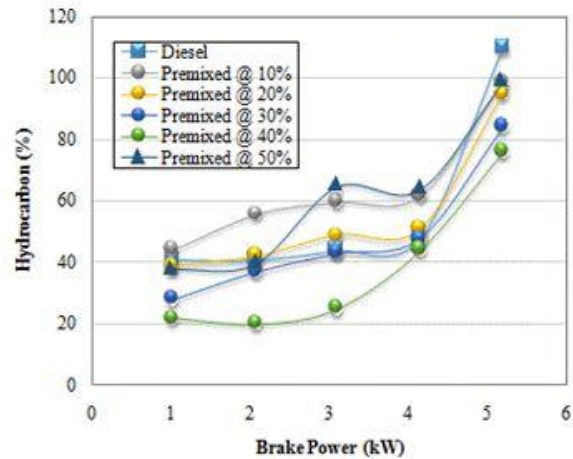


Figure.6 Hydrocarbon

V. CONCLUSION

Performance and emission characteristic of the 4stroke kirloskar diesel engine is modified with some change for reducing of emissions percentage. Different loads are applied in the different premixed ratio separately.

- At full load operation, the emission of NOx, CO, HC and smoke density not reduced and combustion is uncontrolled when the premixed ratio is increased.
- In the 3.2KW and 4.2KW load, the 40% of the premixed ratio the emission of NOx, HC and CO is reduced. The smoke density is high in the particular load.
- At the 2.2KW load, the HC, CO and smoke density is low and the NOx emission is increased. In the brake, thermal efficiency at 2.2KW load the efficiency is higher and the fuel consumption is low in this load. This show some negative performance and emission characteristics.
- In the 1.1KW load the performance and emission characteristics shows the normal result, where same as to the specific fuel consumption and the brake thermal efficiency.

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