Ashadi Azwan Abd Rahman, Azil Bahari Alias, Muhamad Ariff Amir Hamzah, Mohammad Aidil Ali

Abstract: Hydrogen sulphide is a poisonous gas that is commonly found in swamps and areas of high volcanic activities. Due to the dangers and hazards that it may impose such as neurological disorders and miscarriages, continuous innovative attempts to remove the gas are in place. A study was conducted to synthesize an adsorbent that is made from activated rice husk biochar and also hydrogel biochar. This study is complementary to that study where the adsorption processes using the two adsorbents are mathematically modelled. Three parameters were studied which were the adsorbent mass, the gas flow rate, and the gas temperature. It was found that for rice husk-based activated biochar, for all three parameters, the adsorption processes could be mathematically represented using Thomas Model and Yoon-Nelson Model. Meanwhile, for rice husk-based hydrogel biochar, the adsorption process could be mathematically represented using Thomas and Yoon-Nelson Model for the effect of mass of adsorbent, and Adam-Bohart for the effect of gas flow rate and gas temperature. Although the coefficient of determination (R2) suggested that Thomas and Yoon-Nelson Model are more appropriate to be used to model the latter two parameters, because the exit concentration reached the point when it was greater than half the inlet concentration well before 0-th second, the linearly regressed equation became mathematically inconsistent with the isotherm models. Kinetic studies were also done, and it was found that the adsorption processes using the activated biochar fit both pseudo-first and pseudo-second order equation. This means that the adsorption processes using the activated biochar are both physisorption and chemisorption. Meanwhile, the adsorption processes using the hydrogel biochar fit only the pseudo-second order equation, suggesting that the adsorption process is chemisorption.

Manuscript published on November 30, 2019. * Correspondence Author

Ashadi Azwan Abd Rahman*, Faculty of Chemical Engineering, Universiti Teknologi MARA (UiTM), Shah Alam, Selangor, Malaysia. Email: ashadiazwanabd@gmail.com

Azil Bahari Alias, Centre of Industrial Process Reliability & Sustainability (INPRES), Faculty of Chemical Engineering, Universiti Teknologi MARA (UiTM), Shah Alam, Selangor, Malaysia. Email: azilbahari@uitm.edu.my

Muhamad Ariff Amir Hamzah, Faculty of Chemical Engineering, Universiti Teknologi MARA (UiTM), Shah Alam, Selangor, Malaysia.Email: muhamadariffamir@gmail.com

Mohammad Aidil Ali, Faculty of Chemical Engineering, Universiti Teknologi MARA (UiTM), Shah Alam, Selangor, Malaysia. Email: <u>azil5539@gmail.com</u>

© The Authors. Published by Blue Eyes Intelligence Engineering and Sciences Publication (BEIESP). This is an <u>open access</u> article under the CC-BY-NC-ND license

(http://creativecommons.org/licenses/by-nc-nd/4.0/)

Keywords : Adsorption column, flow isotherm, hydrogen sulphide, kinetic modeling, mathematical modelling.

I. INTRODUCTION

Hydrogen sulfide (H_2S) is a gas that often a product of the anaerobic microbial breakdown of organic matter, which usually happens in swamps and sewers. Hydrogen sulfide is

also soluble in water, with an interpolated magnitude of 0.0880 mol/L at 29.5 °C [1]. Due to the harmful potential that it could bring and precedential detriments that it has caused, the removal of the gas has become a great interest in order to ensure within the safer limit.

One of the many ways it could be removed apart from the catalytic conversion is via adsorption. [2,3,4]. This study is complementary to a study done by Rahman et al (2019) which was the synthesis and characterization of rice-husk biochar and HBC adsorbents, and the process of adsorption of hydrogen sulphide onto the adsorbent [5]

This study investigates the adsorption kinetics of the adsorption process and the equilibrium isotherm that fits well into the adsorption process [6]. Adsorption isotherm has been used to mathematically model adsorption processes so that an adsorption process can be mathematically simulated without having the experiments to be conducted [7,8,9]

Mathematical modelling are also used to validate the experimental results. Hoegberg et al. (2002) conducted adsorption isotherm studies to determine the effect of pH and the presence of promoter on the adsorption of paracetamol onto activated charcoal [10]. Zheng et al. (2010) [11] also studied equilibrium isotherms and kinetic models on the adsorption of cadmium (II) onto modified corn stalk adsorbent and Azouaou et al. for adsorptions lead from aqueous solutions [12].

Therefore, this paper will investigate two things: the adsorption isotherm that is suitable to mathematically model the adsorption processes and the order of the kinetic equation to represent the adsorption processes.

II. MATERIALS AND METHODS

The scope of the study is only focusing on the adsorptions of H_2S onto rice husk biochar and hydrogel biochar.

Published By: Blue Eyes Intelligence Engineering & Sciences Publication



Retrieval Number: D5208118419/2019©BEIESP DOI:10.35940/ijrte.D5208.118419 Journal Website: <u>www.ijrte.org</u>

6871

The study flow covers starting from specified material, parameter of the study, equilibrium study and also kinetic study. Each of the item are further elaborate in section as below.

A. Materials

The two adsorbents that are used are rice husk-based activated biochar and hydrogel biochar. The preparation of the biochar is following the method of Meri et al [13].

B. Data Acquisition

Three parameters are studied in the equilibrium studies, which are the adsorbent mass, gas flow rate, and gas temperature. For each adsorbent, the adsorbent mass are set to be at 20 g, 30 g, and 40 g; the gas flow rate is set at 0.1 m3/h, $0.15 \text{ m}^3/\text{h}$, and $0.2 \text{ m}^3/\text{h}$; the gas temperature is set to be at 30 °C, 50 °C, and 70 °C.

The adsorption is done over a span of 25 minutes, where the inlet concentration is set at 25 ppm (34.87 mg/m3) of H_2S carried by N₂. The exit concentration is taken every minute.

For the effect of adsorbent mass, the gas flow rate is set constant at 0.1 m³/h and gas temperature of 30 °C; for the effect of gas flow rate, the adsorbent mass is set constant at 30 g and gas temperature at 30°C; and for the effect of gas temperature, the adsorbent mass is set at 30 g and the gas flow rate is set at $0.1 \text{ m}^3/\text{h}$.

C. Equilibrium Studies

The data acquired is used in the three equilibrium isotherms that are used for equilibrium studies, which are the Thomas Model, Yoon-Nelson Model, and Adam-Bohart Model. The equilibrium isotherms afore mentioned are shown below respectively in Equation (1) to (3):

$$\ln(\frac{C_o}{C_f} - 1) = \frac{k_{Th}q_om}{F} - k_{Th}C_ot$$
(1)

$$\ln(\frac{C_f}{C_o - C_f}) = k_{YN}(t - \tau)$$
⁽²⁾

$$\ln(\frac{C_f}{C_o}) = k_{AB}C_o t - \frac{k_{AB}N_o V}{F}$$
(3)

D. Kinetic Studies

Apart from equilibrium isotherms, the data acquired from the adsorption process is also used for kinetic studies. The data is used in two kinetic equations, which are the pseudo-first order kinetic equation, and the pseudo-second order kinetic equation which been used other researchers [14]. The following are the pseudo-first order kinetic equation and pseudo-second order kinetic equation respectively in Equations (4) and (5):

$$q_t = q_o e^{-kt} \tag{4}$$

$$q_{t=} \frac{k_2 q_e^2 t}{1 + k_2 q_e t}$$
(5)

The linearization of each model will yield the following equations in Equation (6) and (7) respectively for first and second order:

$$\ln q_t = \ln q_o - kt \tag{6}$$

Retrieval Number: D5208118419/2019©BEIESP DOI:10.35940/iirte.D5208.118419 Journal Website: www.ijrte.org

$$\frac{t}{q_t} = \frac{t}{q_e} + \frac{1}{k_2 q_e^2} \tag{7}$$

The data is used to plot the isotherm models given above, and the kinetic equation whose line of best fit with the highest coefficient of correlation (\mathbf{R}^2) is chosen as the isotherm model that is the most suitable to mathematically model the adsorption process.

III. RESULTS AND DISCUSSIONS

A. Adsorption Process

The findings for the adsorption experiments for each parameter studied are shown in Fig. 1 to Fig. 6; where Fig. 1, Fig. 3 and Fig. 5 are for activated biochar adsorbent for effect of mass, gas flow and gas temperature respectively, while Fig. 2, Fig. 4 and Fig. 6 are for hydrogel biochar adsorbent, for the same three parameters mentioned above respectively.

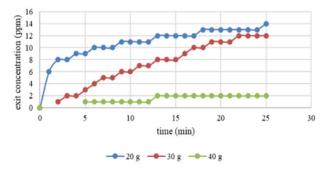


Fig. 1. Exit concentration profile for the effect of the mass of activated biochar adsorbent.

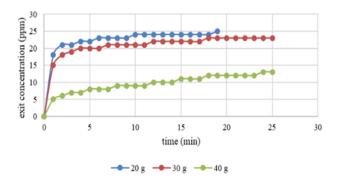


Fig. 2. Exit concentration profile for the effect of the mass of hydrogel biochar adsorbent.

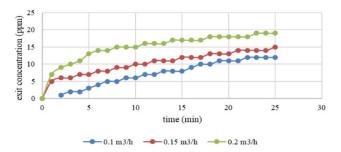


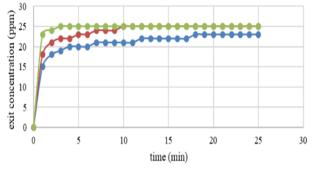
Fig. 3. Exit concentration profile for the effect of gas flow rate on activated biochar



6872

Published By:





● 0.1 m3/h ● 0.15 m3/h ● 0.2 m3/h

Fig. 4. Exit concentration profile for the effect of gas flow rate on hydrogel biochar

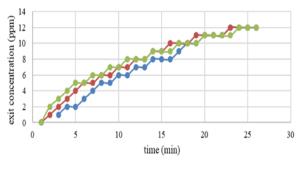
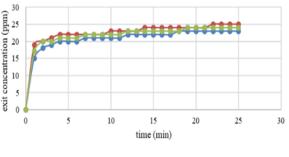
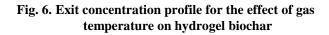


Fig. 5. Exit concentration profile for the effect of gas temperature on activated biochar.



-●-30 °C -●-70 °C



B. Equilibrium Studies

The findings of the equilibrium studies for each parameter are summarized in the Table-I to Table-IV. The data presented in the tables show the suitability of isotherm model to represent the effect of the given parameter is decided based on how close the highest value of the R^2 to unity is (which indicates higher correlation and reliability). This can be demonstrated via the effect of adsorbent mass for activated biochar, Thomas model and Yoon-Nelson model are chosen because the highest value of R^2 is 0.8819 which is closer to 1 than Adam-Bohart whose highest value of R^2 is 0.8234.

For the determination of isotherm parameters, the linear equation yielded from the data of the parameter value that yielded the highest R^2 is chosen to calculate the isotherm parameters. The following table summarizes the calculation.

Retrieval Number: D5208118419/2019©BEIESP DOI:10.35940/ijrte.D5208.118419 Journal Website: <u>www.ijrte.org</u>

Table-I: Summa	v of the effe	ect of adsorbent mass
----------------	---------------	-----------------------

Table-	i: Summary	y of the effe	ect of ausoi	rbent mass
Adsorbent	Isotherm Model	Mass (g)	R ²	Applicable
		20	0.8726	
	Thomas	30	0.8819	Yes
		40	0.7091	
Activated	V	20	0.8726	
biochar	Yoon- Nelson	30	0.8819	Yes
biochar		40	0.7091	
	A 1	20	0.8234	
	Adam- Bohart	30	0.8201	No
		40	0.7091	
Hydrogel		20	0.8309	Yes
biochar	Thomas	30	0.887	
		40	0.9344	
	V	20	0.8309	Yes
	Yoon- Nelson	30	0.887	
	INCISOII	40	0.9344	
	A 1	20	0.6804	No
	Adam- Bohart	30	0.7092	
	Bonan	40	0.9002	

Table-II: Summary of the effect of gas flow rate

Adsorbent	Isotherm Model	Flow rate (m ³ /h)	R ²	Applicable
		0.10	0.8819	v
	Thomas	0.15	0.9633	Yes
		0.20	0.8722	
	v	0.10	0.8819	
Activated biochar	Yoon- Nelson	0.15	0.9633	Yes
biochu	rteison	0.20	0.8722	
	A. 4	0.10	0.8201	
	Adam- Bohart	0.15	0.9280	No
	Domait	0.20	0.7549	
Hydrogel	Thomas	0.10	0.8870	Yes
biochar		0.15	0.9278	
		0.20	1.0 (Invalid)	
	Yoon-	0.10	0.8870	Yes
	Nelson	0.15	0.9278	
		0.20	1.0 (Invalid)	
	Adam-	0.10	0.7029	No
	Bohart	0.15	0.7959	1
		0.20	0.9999 (Invalid)	

Table-III: Summary of the effect of gas temperature

1 ant-11	1. Summar	y of the effec	t of gas it	mperatur
Adsorbent	Isotherm Model	Temperature (°C)	R ²	Applicable
		30	0.8819	
	Thomas	50	0.8278	Yes
		70	0.8806	
		30	0.8819	
Activated biochar	Yoon- Nelson	50	0.8278	Yes
biochai	INCISOI	70	0.8806	1
		30	0.8201	
	Adam- Bohart	50	0.7534	No
	Donart	70	0.8212	
Hydrogel		30	0.8922	Yes
biochar	Thomas	50	0.9086	
		70	0.9211	
		30	0.8922	Yes
	Yoon- Nelson	50	0.9086	
	INCISOI	70	0.9211	
		30	0.7092	No
	Adam- Bohart	50	0.8599]
	Bonan	70	0.7634]



ing the second s

6873

From the study, it was found that the best isotherms to model the adsorption process are Thomas and Yoon-Nelson model, based on Equation (8):

$$y_{TH} = Ln(\frac{C_o}{C_f} - 1) = Ln(\frac{C_f}{C_o - C_f})^{-1} = -Ln(\frac{C_f}{C_o - C_f}) = -y_{YN} (8)$$

This indicates that any graph of Thomas model is the reflection of the graph of Yoon-Nelson model, thus the value of R^2 for Thomas model plots will always be equal to the value of R^2 for Yoon-Nelson model. That is why an adsorption process that is compatible with Thomas model will always be compatible with Yoon-Nelson model, vice versa. Also note however that for the effect of gas flow rate and gas temperature on the adsorption process by hydrogel biochar, the chosen isotherm was Adam-Bohart in spite the lower value of \mathbb{R}^2 . This is because the linear equations generated and the general equation for Thomas and Yoon-Nelson model were mismatched.

Table-IV: Summary of the Isotherm Studies						
Adsorbent	Study	Best	Best	Ū	Const	ants
	Para	Isotherm	Para			
	meter	Model	meter			
		Thomas	30g	K _{TH}	=	0.0033
	Mass	Yoon- Nelson		q_{o}	=	0.0422
				K_{YN}	=	0.1136
				τ	=	22.0766
	Car	Thomas	0.15 m ³ /hr	K _{TH}	=	0.00196
Activated biochar	Gas Flow	Yoon- Nelson		q_{o}	=	0.0520
	rate			K_{YN}	=	0.0682
				τ	=	17.9282
		Thomas	30°C	K _{TH}	=	0.0033
	Temp	Yoon- Nelson		q_{o}	=	0.0422
				K_{YN}	=	0.1136
				τ	=	22.0766
		Thomas	40g	K_{TH}	=	0.0015
	Mass	Yoon- Nelson		q _o	=	0.0312
				K_{YN}	=	0.0517
Hydrogel biochar				τ	=	21.7060
	Gas Flow rate	Adam Bohart	0.15 m ³ /hr	K _{AB}	=	0.7972
	Temp	Adam Bohart	70°C	K _{AB}	=	0.2610

Table-IV. Summary of the Isotherm Studies

The reason to this was because the exit concentration reached more than half the inlet concentration before it reaches the first minute. This would cause the graph to fall below the x-axis, causing the y-intercept to be negative, subsequently causing the adsorption parameter to be negative.

C. Kinetic Studies

For pseudo-first order and second order kinetic equation, graphs of Ln qt vs t are plotted. The coefficient of correlation is then computed, and shown in Fig. 7 to Fig. 18 for all parameters.

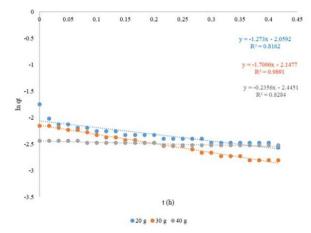


Fig. 7.Pseudo-first order kinetic plot for the effect of activated biochar adsorbent mass

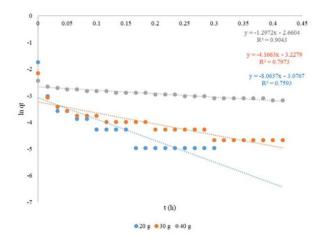


Fig. 8.Pseudo-first order kinetic plot for the effect of hydrogel biochar adsorbent mass

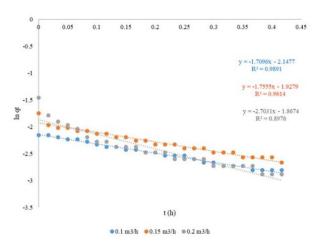


Fig. 9.Pseudo-first order kinetic plot for the effect of gas flow rate on the adsorption by activated biochar



Retrieval Number: D5208118419/2019©BEIESP DOI:10.35940/ijrte.D5208.118419 Journal Website: www.ijrte.org

Published By:

& Sciences Publication



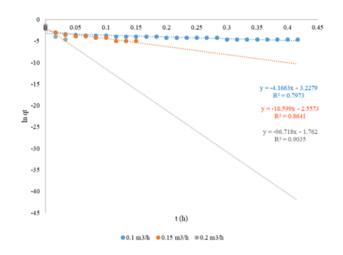


Fig. 10. Pseudo-first order kinetic plot for the effect of gas flow rate on the adsorption by hydrogel biochar

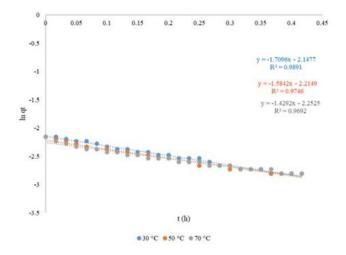


Fig. 11. Pseudo-first order kinetic plot for the effect of gas temperature on the adsorption by activated biochar

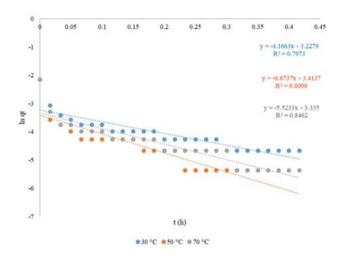


Fig. 12. Pseudo-first order kinetic plot for the effect of activated biochar adsorbent mass

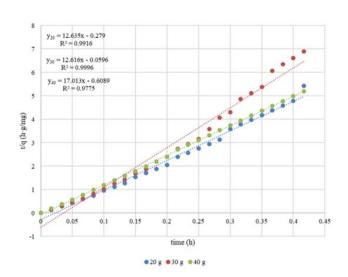
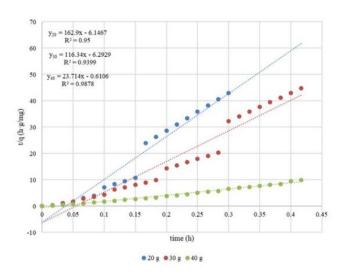
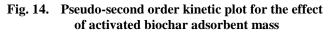
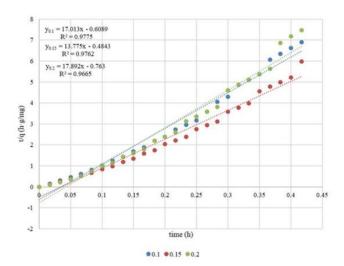
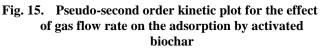


Fig. 13. Pseudo-second order kinetic plot for the effect of activated biochar adsorbent mass











Retrieval Number: D5208118419/2019©BEIESP DOI:10.35940/ijrte.D5208.118419 Journal Website: <u>www.ijrte.org</u>

6875

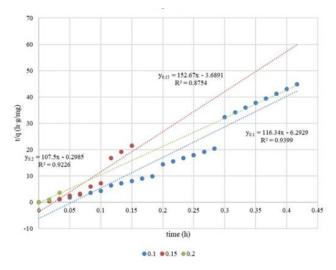


Fig. 16. Pseudo-second order kinetic plot for the effect of gas flow rate on the adsorption by hydrogel biochar

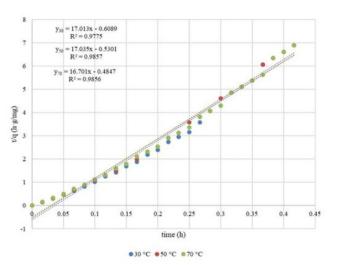
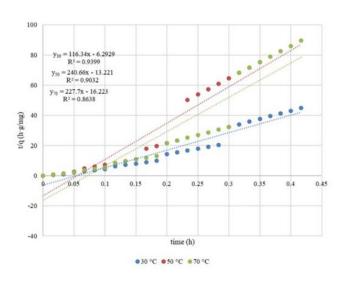


Fig. 17. Pseudo-second order kinetic plot for the effect of gas temperature on the adsorption by activated biochar



From the summary of the twelve graphs shown above, as in Table-V and Table-VI, it was found that the adsorption processes using activated biochar fits well into both pseudo-first order kinetic equation and pseudo-second order kinetic equation. This indicates that the adsorption using activated biochar is both physisorption (first order) and chemisorption (second order). Meanwhile, for the adsorption processes using hydrogel biochar, it fit well into pseudo-second order kinetic equation.

Karaman (2016) from Al-Quds University explained that when the rate-limiting step of one particular adsorption process is the diffusion and is independent of the concentration of the adsorbate, it can be expressed using the first order equation [6]. Meanwhile, when there is a significant chemical reaction involved in the adsorption process and the kinetics corresponds to competitiveness of the adsorption and the magnitude of sorbate/sorbent ratio, it can be expressed using the second order equation [6].

r	• •				-
Adsorbent	Parameter		R^2	Yes /No	Remarks
		20	0.816 2		
	Adsorbent Mass (g)	30	0.989 1	NO	Inconsistent
		40	0.828 4		
	Gas flow rate (m ³ /h)	0.1 0	0.989 1		
Activated Biochar		0.1 5	0.961 4	YES	R ² >0.8
		0.2 0	0.897 6		
	Gas temperature (°C)	30	0.989 1		
		50	0.974 6	YES	R ² >0.8
		70	0.969 2		
		20	0.759 3		
Hydrogel Biochar	Adsorbent Mass (g)	30	0.797 3	NO	Inconsistent
		40	0.904 3		

Table-V: Summary of pseudo-first order kinetic equation

Fig. 18. Pseudo-first order kinetic plot for the effect of gas flow rate on the adsorption by hydrogel biochar



Retrieval Number: D5208118419/2019©BEIESP DOI:10.35940/ijrte.D5208.118419 Journal Website: <u>www.ijrte.org</u>

Published By:

& Sciences Publication



Gas flow rate (m ³ /h)	0.1 0	0.797 3		
	0.1 5	0.864 1	NO	Inconsistent
	0.2 0	0.903 5		
Gas temperature (°C)	30	0.797 3		
	50	0.809 6	NO	Inconsistent
	70	0.846 2		

The deduction from this statement is that both diffusion and competitive adsorption exist in the deduction from this statement is that both diffusion and competitive adsorption exist in the adsorption using activated biochar, while there was only competitive adsorption existing in the adsorption using hydrogel biochar. hese phenomena may be due to difference in surface characteristics as well as physical characteristics of the adsorbents such as particle size, film thickness, porosity, etc.

Table-VI: Summary of pseudo-second order kinetic equation

	ઇવૃદ્ય	ation			
Adsorbent	Parameter		\mathbb{R}^2	Yes /No	Remark s
		20	0.991 6		
	Adsorbent Mass (g)	30	0.999 6	YES	R ² >0.8
		40	0.977 5		
	Gas flow rate (m ³ /h)	0.1 0	0.977 5	YES	
Activated Biochar		0.1 5	0.976 2		R ² >0.8
		0.2 0	0.966 5		
	Gas temperature (°C)	30	0.977 5		
		50	0.985 7	YES	R ² >0.8
		70	0.985 6		
Hydrogel Biochar	Adsorbent Mass	20	0.950 0	YES	R ² >0.8
	(g)	30	0.939 9	1 1.5	

	40	0.987 8		
Gas flow rate (m ³ /h)	0.1 0	0.939 9		
	0.1 5	0.875 4	YES	R ² >0.8
	0.2 0	0.922 6		
Gas temperature (°C)	30	0.939 9		
	50	0.930 2	YES	R ² >0.8
	70	0.863 8		

IV. CONCLUSIONS

The three research objectives were successfully achieved. The best equilibrium isotherm has been identified which are Thomas Model and Yoon-Nelson model, and the kinetic modelling has been conducted. The exception applies to when the process encountered the situation when the exit concentration is greater than half the inlet concentration. At this point, Thomas Model and Yoon-Nelson Model became mathematically inconsistent with the linearly regressed data, and thus Adam-Bohart Model was used.

It was found that the adsorption process using activated biochar adsorbent is both chemisorption and physisorption due to the fact that they were effectively represented using both pseudo-first order kinetic equation and pseudo-second order kinetic equation respectively. Meanwhile, the adsorption process using hydrogel biochar is chemisorption because it only fits effectively into pseudo-second order kinetic equation.

V. ACKNOWLEDGEMENT

The authors would like to thank the Universiti Teknologi MARA (UiTM) and Ministry of Education Malaysia for the financial supports. The research is conducted at the Faculty of Chemical Engineering, UiTM under the support of REI grant (600-IRMI/REI 5/3 (006/2019).

REFERENCES

- 1. N. N. Greenwood A. Earnshaw, Chemistry of the Elements, Butterworth-Heinemann, 1997.
- 2. M.A.Ali, "Effect of Sample Size on the Size of the Coefficient of Determination in Simple Linear Regression," Journal of Information and Optimization Sciences, vol. 8, no. 2, pp. 209-219, 1987.
- Kezhen Qian, Ajay Kumar, Hailin Zhang, Danielle Bellmer and Raymond Huhnke, "Recent advances in utilization of biochar," Renewable and Sustainable Energy Reviews, no. 42, pp. 1055-1064, 2015.

Published By: Blue Eyes Intelligence Engineering & Sciences Publication



Retrieval Number: D5208118419/2019©BEIESP DOI:10.35940/ijrte.D5208.118419 Journal Website: <u>www.ijrte.org</u>

- RamchandraPode, "Potential applications of rice husk ash waste from 4. rice husk biomass power plant," Renewable and Sustainable Energy Reviews, no. 53, pp. 1468-1485, 2016.
- Azil Bahari Alias, Muhamad Ariff Amir Hamzah, Nik Nur Adibah 5. Hafizah Mohamad, Mohamad Fathmi Masor @ Mansor, Zulkifli Abdul Rashid, Nor Hidayah Meri, Ashadi Azwan Abd Rahman, Norhayati Talib, Wan Azlina Wan Ab Karim Ghani, "Hydrogen Sulfide (H2S) Removal by Commercialized Biochar Derived from Rice Husk: Effect of Flowrate, Temperature and Sorbent Weight," International Journal of Engineering & Technology, vol. 7, pp. 364-368, 2018.
- Nick D. Hutson ,Ralph T. Yang, "Theoretical basis for the 6. Dubinin-Radushkevitch (D-R) adsorption isotherm equation," Adsorption, vol. 3, no. 3, pp. 189-195, 1997.
- H. M. S. Zare Aliabad, "Removal of Carbon Dioxide and Hydrogen 7. Sulphide using Aqueous Alkanolamine Solusions," International Journal of Chemical and Molecular Engineering, vol. 3, no. 1, 2009.
- Lü, Lili & Lu, Dandan & Chen, Lihua & Luo, Fang., "Removal of Cd(II) 8 by modified lawny grass cellulose adsorbent," Desalination, vol. 259, pp. 120-130, 2010.
- I. Langmuir, "The Adsorption of Gases on Plane Surface of Glass, Mica 9 and Platinum.," Journal of the American Chemical Society, vol. 40, no. 9, pp. 1361-1403, 1918.
- Hoegberg, L.G., Angelo, H.R., Christophersen, A.B., & Christensen, H, 10. "Effect of Ethanol and pH on the Adsorption of Acetaminophen (Paracetamol) to High Surface Activated Charcoal, In Vitro Studies,' Journal of Toxicology, vol. 40, no. 1, pp. 59-67, 2002.
- Liu chun Zheng, Zhi Dang, Xiao Yun Yi, Hui Zhang, "Equilibrium and 11. kinetic studies of adsorption of Cd(II) from aqueous solution using modified corn stalk," Journal of Hazardous Materials, vol. 176, no. 1-3, pp. 650-656, 2010.
- 12. Azouaou, N., Belmedani, M., Mokaddem, H., & Sadaoui, Z., 'Adsorption of Lead from Aqueous Solution onto Untreated Orange Barks," Chemical Engineering Transcations, vol. 32, pp. 55-60, 2013.
- Nor Hidayah Meri, Azil Bahari Alias, Norhayati Talib, Zulkifli Abdul 13. Rashid, Wan Azlina Wan Abdul Karim Ghani, "Effect of Washing Pre-treatment of Empty Fruit Bunch Hydrogel Biochar Composite Properties as Potential Adsorben," Chemical Engineering Transaction, vol. 56, pp. 1255-1260, 2017.
- 14. Y.S. Ho, G. McKay, "Pseudo-second order model for sorption processes," Process Biochemistry, vol. 34, no. 1999, pp. 451-465, 1997.

AUTHORS PROFILE



Ir.Ashadi Azwan Abd rahman is a Principal Process Engineer at Mcdermott Asia Pacific, Kuala Lumpur, Malaysia with 19 years' experience in Oil and Gas Industry. Received its Bachelor Chemical Engineering from Universiti teknologi Malaysia (UTM) in year 2000 and currently pursuing his Postgraduate degree at Faculty

of Chemical Engineering, Universiti Teknologi MARA (UiTM), Shah Alam, Malaysia under supervision of Assoc. Prof. Dr. Azil Bahari Alias. His research field focusing on applications of biochar for H₂S removal. He is also a registered as Professional Engineer member of Engineering Board of Malaysia (BEM) and Associate Member of Institute Chemical Engineer UK (IChemE).



Dr.Azil Bahari Alias is an Associate Professor at the Faculty of Chemical Engineering, Universiti Teknologi MARA (UiTM) Shah Alam, Malaysia, under the research group of Centre of Industrial Process Reliability & Sustainability (INPRES). He is also a professional member

of Engineering Board of Malaysia (BEM) and Associate Member of Institute Chemical Engineer UK (IChemE) and currently conducting researches associated with energy and environment, process safety and quantitative of risk assessment, green engineering, biomass conversion, coal cleaning technology and waste management. He has published 3 chapter in books, 10 technical reports in Major Hazard Installation (MIH) and more than 50 research articles in journals and proceedings.



Muhamad Ariff Amir Hamzah is a postgraduate student and research assistant at the Faculty of Chemical Engineering, Universiti Teknologi MARA (UiTM), Shah Alam, Malaysia. His current research is on food waste and biomass conversion into value-added products, where he co-authored in the publication of 3 journal

articles related to biomass studies.



Mohammad Aidil Ali is a research student at the Faculty of Chemical Engineering, Universiti Teknologi MARA (UiTM), Shah Alam, Malaysia. He has conducted his research work under the supervision of Assoc. Prof. Dr. Azil Bahari Alias as part of her final year project, in the subject area of waste to energy (WTE).



Retrieval Number: D5208118419/2019©BEIESP DOI:10.35940/iirte.D5208.118419 Journal Website: www.ijrte.org

Published By:

& Sciences Publication